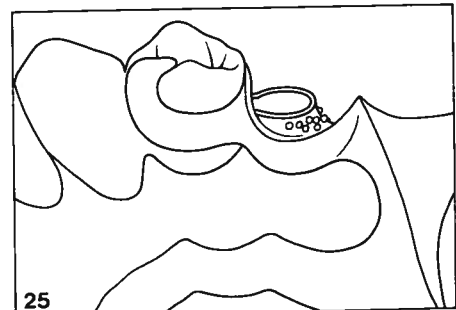
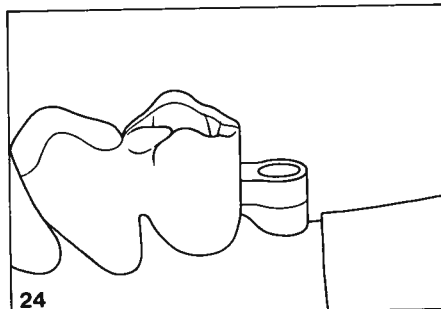
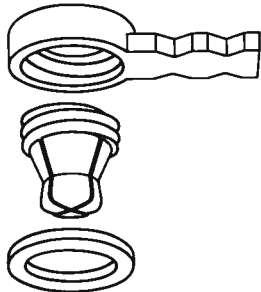


THE CEKA® REMOVABLE MALE SPRING PIN WITH A-KS RETENTION PART FOR RETENTION IN ACRYLIC RESIN



CEKA® retention parts are also available with wings (A-KS) which eliminate the need for soldering. These can be processed easily in the acrylic resin saddles of a removable partial denture.

DO NOT SOLDER THE CEKA® A-KS RETENTION PARTS TO THE CAST METAL FRAME.

The soldering will cause oxidation and results in deleterious changes within the metal which may lead to total disintegration.

LABORATORY PROCEDURES

Complete the abutment crown casting and CEKA® females. Seat the crowns and CEKA® females firmly on the master model in preparation for duplication. Do not insert the CEKA® dummy male spring pin in the female. Block out the spaces in and underneath the CEKA® female with wax (Fig 24).

Cast a refractory model. Place a 0.40 mm thick wax layer around the CEKA® female reproduced in the investment (Fig 25).

Wax the framework and connect it to the wax layer around the replica of the CEKA® female. Invest, cast, and finish the metal framework and seat it on the master model.

Thread the CEKA® dummy male spring pin into the A-KS winged retention part, place silicone rubber or soft wax into the CEKA® female, and seat the CEKA® dummy male spring pin with A-KS retention part into the female (Fig 26). The wing of the CEKA® A-KS retention part may be bent down if it is too high.

The CEKA® A-KS retention part may be connected to the cast metal frame with self-curing resin.

The prosthesis may now be processed and finished in the technique of choice.

